












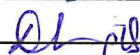




SURFACE ROUGHNESS		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.	VALUE	50/	25/	12.5/	6.3/	3.2/	1.6/	0.8/	0.4/	0.2/	0.1/	0.05/	0.025/
SYMBOL													

**UN CONTROLLED COPY**

1. REMOVE ALL SHARP EDGES & BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94.

2	1					PLATE	70x38x1 THK.		AISI 304		
1	1SET					CLEAT	70x30x14.5		NYLON 6		
SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE		COMPANY STD./I.S		Wt. (Kg)
								MATERIAL			
						PRODUCT	BMRCL METRO CARS				
						REF DRG					
						MATERIAL					
						HEAT TREAT.		APPD	MS		5/9/19
						SURFACE TREAT.		REVD	DB		4/9/19
						TITLE		CHKD	JC		3/9/19
						CLEAT ASS'Y		DRWN	JC		3/9/19
							SCALE		SHEET	Wt.(Kg)	
							1:1	1 OF 1	-		
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	 <b>BEM</b> LIMITED NEW FRONTIERS. NEW DREAMS		
								DRG No.		926-84019	
								ALT		